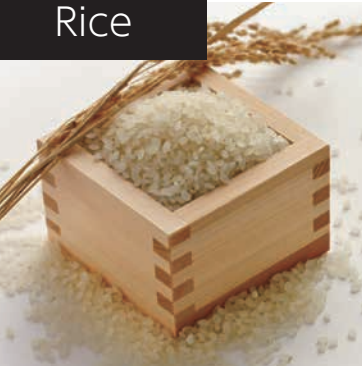



# KOKEN'S fermented raw materials derived from rice

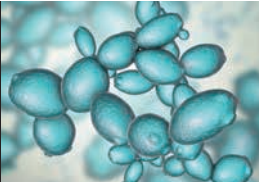
Rice




Rice koji



Yeast



Water



Japanese sake



Fermentation

**NEW** AF SHONAI BIJIN- Rice Fermented Extract

SHONAI BIJIN-Rice Fermented Extract (SAKE)

SHONAI BIJIN WATER-Rice Fermented Extract

Rice Extract Koken

By-product

Sake lees



Aging fermented sake lees



Fermentation

KOHAKUYUKI  
-Sake Lees Aging  
Fermented Extract

# KOKEN's rice derived ingredients comparison

	KOHAKUYUKI-Sake Lees Aging Fermented Extract	AF SHONAI BIJIN-Rice Fermented Extract	SHONAI BIJIN-Rice Fermented Extract	SHONI BIJIN WATER-Rice Fermented Extract	Rice Extract Koken
	Effective use of by-products	Commitment to ancient Japanese fermentation method (Kimoto)			Long-selling for over 17years
All ingredients (Plant-derived)	ORYZA SATIVA (RICE) LEES EXTRACT: 80% BUTYLENE GLYCOL: 20%	RICE FERMNET FILTRATE (SAKE): 70% BUTYLENE GLYCOL: 30%	RICE FERMNET FILTRATE (SAKE): 80% BUTYLENE GLYCOL: 20%	RICE FERMNET FILTRATE (SAKE): 95% PENTYLENE GLYCOL: 5%	RICE FERMNET FILTRATE (SAKE): 80% BUTYLENE GLYCOL: 20%
Manufacturing method	Two-step fermentation	Junmai・Kimoto			Junmai Ginjo
Alcohol	Free	Free	Include (Quasi-drug standard) 9-18%	Contained in trace amounts Less than 0.2%	Include (Quasi-drug standard) 9-18%
COSMOS approval	○	○	○	○	×
Rice production area	Domestic production	Made in Yamagata Pref.			Made in Mie Pref.
Sake brewery interview	○	○	○	○	×
Features	Ceramide Skin barrier Foam improvement Damage care	D-amino acids Skin conditioning Nurturing-skin-beautifying bacteria Damage care	D-amino acids Skin conditioning Promote blood circulation Damage care	Water substitute Functional water (Same function as SHONAI BIJIN)	Moisturizing Skin conditioning Promote blood circulation
SDGs	Alternative for fossil fuels / Regional revitalization / Preservation of culture / Waste reduction				
		First use of bioplastic containers			

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